

Fig. 1

200

Receive Job - Microsoft Internet Explorer

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Address http://aldbe48.geps.ge.com/2038/tops3/topsReceive.jsp

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TOPS³

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EHS Quality PAC DART Gen. COE ST CODE

Inspection and Repair Services

Receive Job

Quantity 3 S/N Prefix * AE Dwg# * 103E3026P001 * Optional

Select the Job# :
Job# 31298 | GENERAL ELECTRIC | (14) F/9E FUEL NOZ Description

OR

Select the Temporary Job# :
Job# Customer Description

OR

If Job# is not Available : 205
New Temp Job#

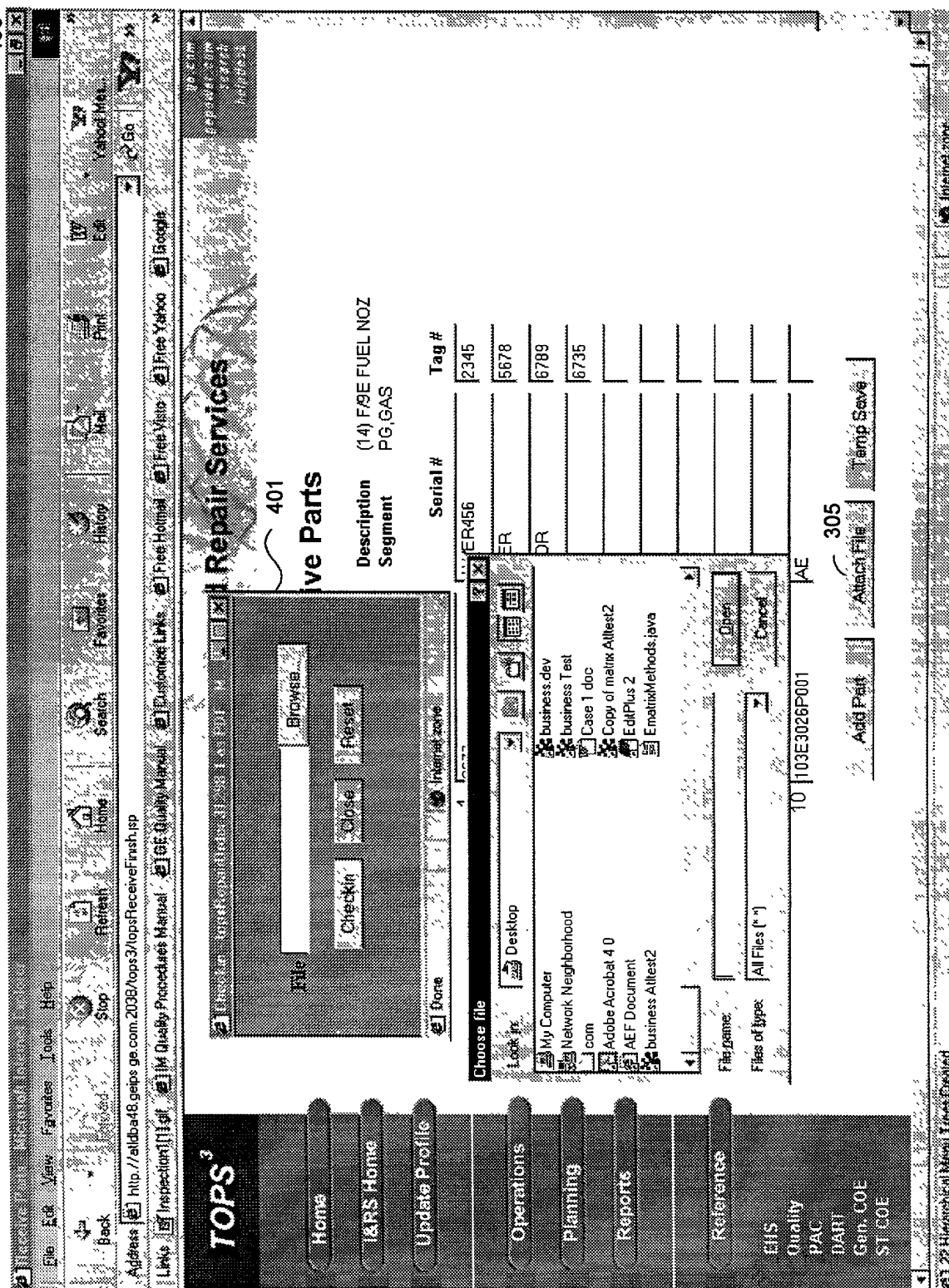
Cancel

Internet zone

Fig. 2

22 Hierarchical Menu Trees Created

Fig. 3



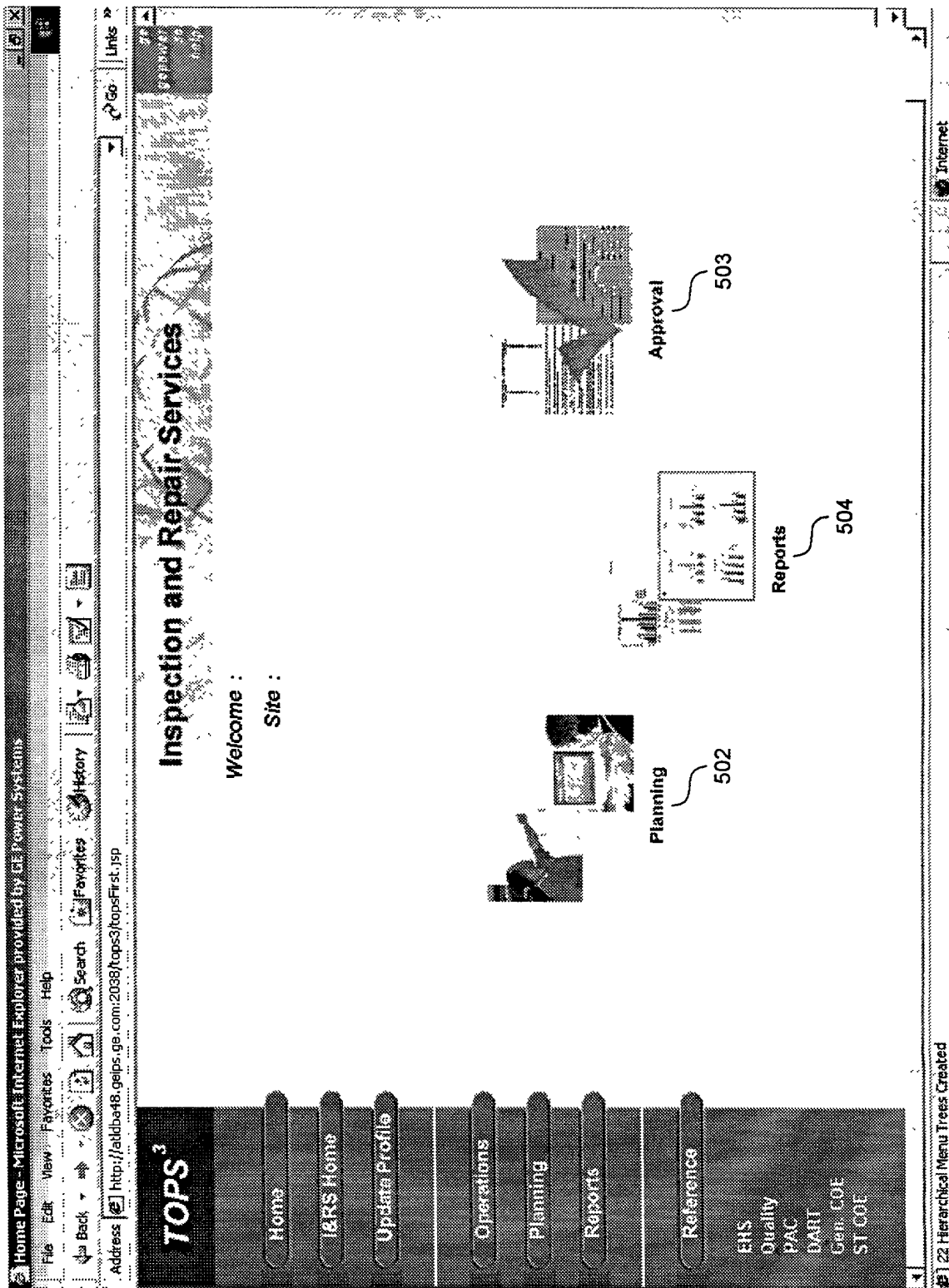


Fig. 5

600

601

Planning - Microsoft Internet Explorer provided by E. Power Systems

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Address http://atldb48.geips.ge.com:2038/tops3/topsPlanning.jsp

603

Inspection and Repair Services

Planning Search

Select the Available Job#

Job#	Customer	Description
30481	TRANSCO	F/3 LP ROTOR

Segment

Component

Customer

Drawing #

Narrow Search

Plan Information

Standard Plan

SP20001 | 7E11 Rotor

OR

Previously Built Plan

Next Cancel

Fig. 6

700

Planning Parts - Microsoft Internet Explorer provided by GE Power Systems

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Address http://adba48.geps.ge.com:2038/tops3/topsPlanningParts.jsp

TOPS³

Inspection and Repair Services

Planning Assembly

Job# 30481 Plan 30481-SP20001 702
Segment PG,GAS Customer TRANSCO

- Parts Structure
- 2077-30481
 - 2077-AS12345
 - 2077-AS12346
 - 2077-AS12347

Assembly description

Drawing #	Serial #	Component
Part Description		Attach >> Detach >>

Available 705

SubPlan	Description
11	CR Receive & Inspect
10	Turbine Rotor Disassembly
11	Turbine Thru Bolts
12	Turbine Pieces
13	Turbine Rotor Assembly
2	CR Clean & NDT
3	CR Machine & Balance
4	CR Disassembly
5	Comp Wheel Full Reblade

Selected

SubPlan	Description

Next Cancel

Fig. 7

800

Planning Parts - Microsoft Internet Explorer provided by GE Power Systems

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Address http://atdbn48.geps.ge.com:2038/tops3/topsPlanningStep.jsp

TOPS³

Inspection and Repair Services

801

Planning Steps

Customer : TRANSCO

Segment : PG,GAS

Plan : 30481-SP20001

Job# : 30481

802

803

Mile Stone	Sub plan	Step	OpCode	Duration	Description	Insp. Form	M. Sheet	Select
	10	010	WFI6		Set rotor vertical and install in stacking stanc			<input type="checkbox"/>
	10	020	WFI7		Unstretch turbine rotor studs			<input type="checkbox"/>
	10	030	WFI9		Disassemble Turbine Rotor			<input type="checkbox"/>

804

Drawing# - Serial#

805

Keep Parts On Hold

Release Hold

Scrap Part

Show Scrap Part

805

Parts Available

Parts On Hold

Reassign Parts

Show parts on Final Step

Add Extra Text

View Log

Attach Insp Form

Detach Insp Form

Attach M. Sheet

Detach M. Sheet

View Insp Form

View M. Sheet

Black

Finish

Cancel

806

Fig. 8

Approve Plan - Microsoft Internet Explorer provided by GE Power Systems

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Address http://alldba48.geps.ge.com:2038/tops3/topsApprove.jsp

900

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ST COE

Inspection and Repair Services

901

Approve

Plan for review

Method Sheet

Load

Approve

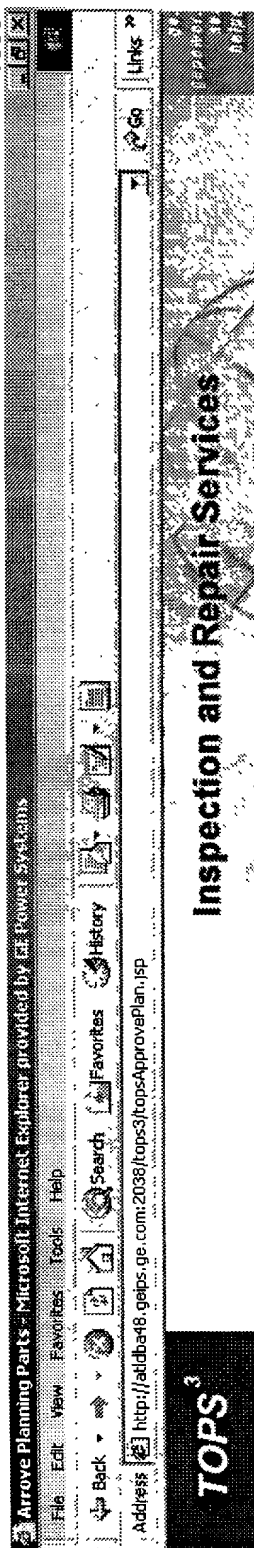
Inspection Form

Cancel

Fig. 9

200410" 42500560

1000



TOPS³

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Inspection and Repair Services

1001

Approve Plan Steps

RO # T00001 Part Type Bucket
Drawing #

List of steps Plan T00001-SP00005 Created for :

NO SUBPLANS ARE ATTACHED 1002

Options	Reason for decline !
<input type="radio"/> Accept <input checked="" type="radio"/> Decline	

Finish

Fig. 10

1100

Approve Plan - Microsoft Internet Explorer: provided by GE Power Systems

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Address http://atl048.geps.ge.com:2038/tops3/topsApproveMethSheet.jsp

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ST CDE

Inspection and Repair Services

Approve Method Sheet

Method#

View

1102

Approve

Reject

1103

Finish

Cancel

1101

Fig. 11

Process Steps - Microsoft Internet Explorer

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Address http://alldba48.geps.ge.com:20382/tops3/topsProcessJob.jsp

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[Inspection](#)
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[Inspection](#)
[Inspection](#)

1200

Process Steps

Process Steps

Process Steps

Process Steps

Process Steps

Process Steps

Process Steps

Process Steps

Process Steps

Process Steps

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Inspection and Repair Services

Process Job

Job# 31898 Plan 31898-SP00002
Customer GENERAL ELECTRIC Component Rotor

Check job status details Show Parts Status 1203

Select step to proceed with

Sub Plan	Step	OpCode	Duration	Description	Select
1	010	BA01		Receive Buckets Issue receiving report	<input type="checkbox"/>
1	020	BZ01		QC TOLLGATE *	<input type="checkbox"/>
1	030			TECH TO REVIEW DATA AND ADVISE NEXT OPERATION	<input type="checkbox"/>
1	040	BA02		Issue incoming visual inspection report	<input type="checkbox"/>
1	050	BA05		Clean buckets	<input type="checkbox"/>
1	060	BA07		Issue incoming FPI report	<input type="checkbox"/>
1	070	BA10		Dimensionally inspect bucket	<input type="checkbox"/>

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Fig. 12

Process - Parts Status - Microsoft Internet Explorer

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Address http://alldba48.geips.ge.com/2038/tops3/topsShowProcessPartStatus.jsp

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Inspection and Repair Services

Process - Parts Status

1301

Sub Plan	Step	Drawing#	Serial#	Tag#	Hold	State
1	010	2077-TYR4356				ServiceRunning

Back

22 Hierarchical Menu Trees Created

Internet zone

Fig. 13

1400

TOP3 - Total Operational Planning Services Support System - Microsoft Internet Explorer

Address: http://altda48.geips.ge.com:2038/top3/top3ProcessExecution.jsp

Links: Inspection(1) | Quality Procedures Manual | Quality Manual | Customer Links | Free Home | Free Video | Free Yahoo | Google

Process Job

<p>RO # : 31898 ~ 1402</p> <p>Customer : GENERAL ELECTRIC</p> <p>Sub Plan : 1</p> <p>Step : 010</p>	<p>Drawing : 2077</p> <p>Component : Rotor</p> <p>Description : Receive Buckets. Issue receiving</p>	1401
---	---	------

Select any of the following :

Available Parts

1403

Work Complete >>

<< Undo Complete

☐ Select All

Parts Hold

Voucher

Complete Parts

1404

Hours

Job Log

View | Update

1405 ~

22 Hierarchical Menu Tree's Created

Fig. 14

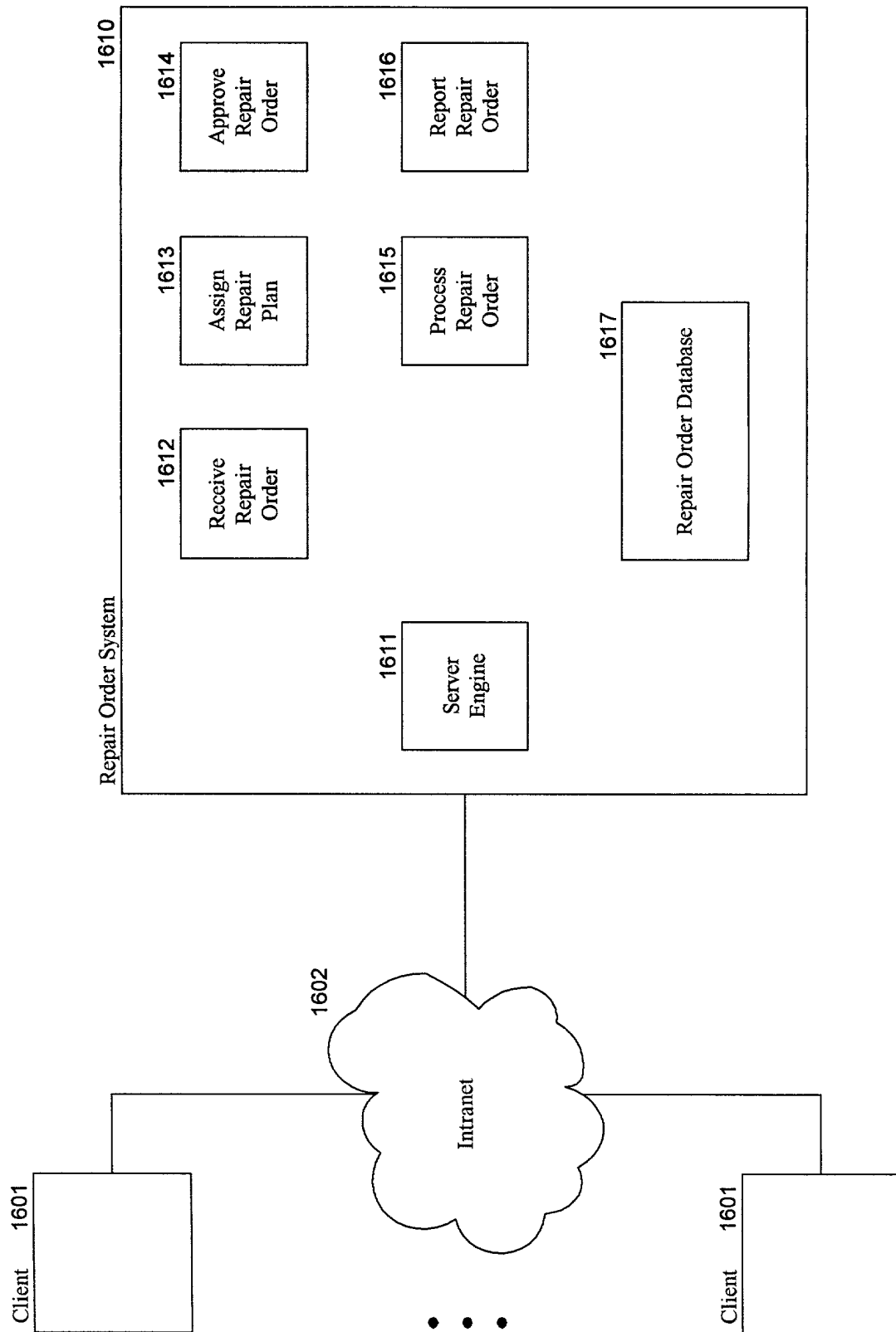


Fig. 16

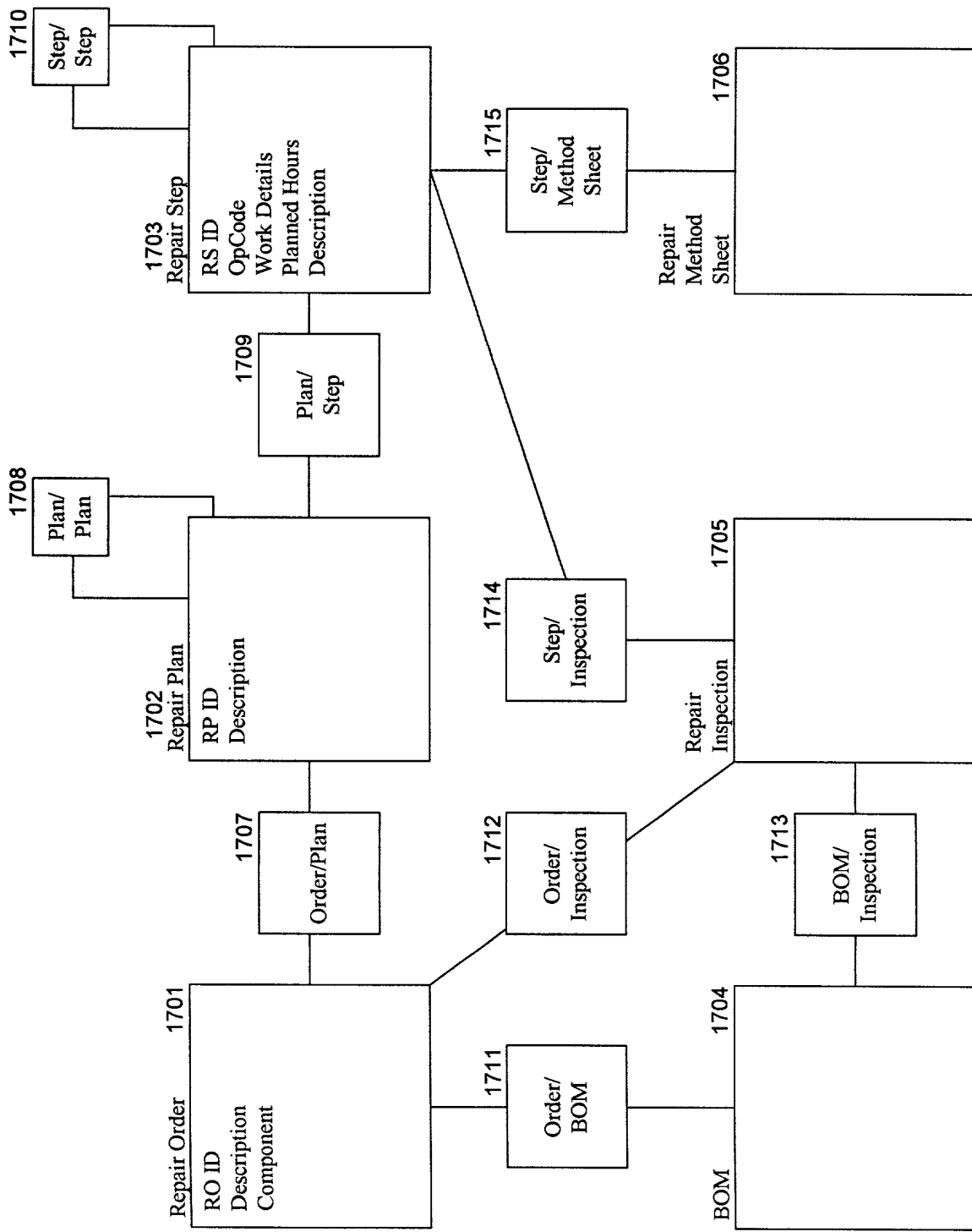


Fig. 17

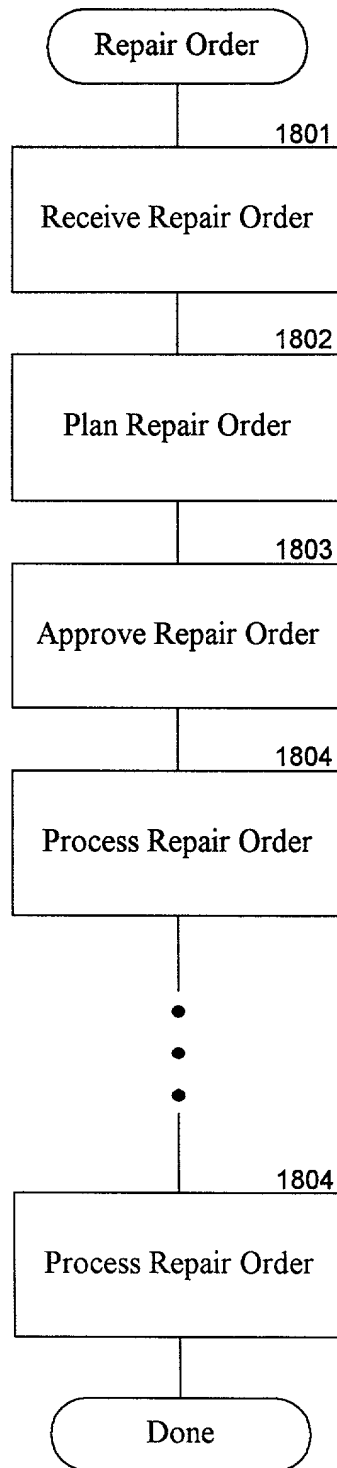


Fig. 18

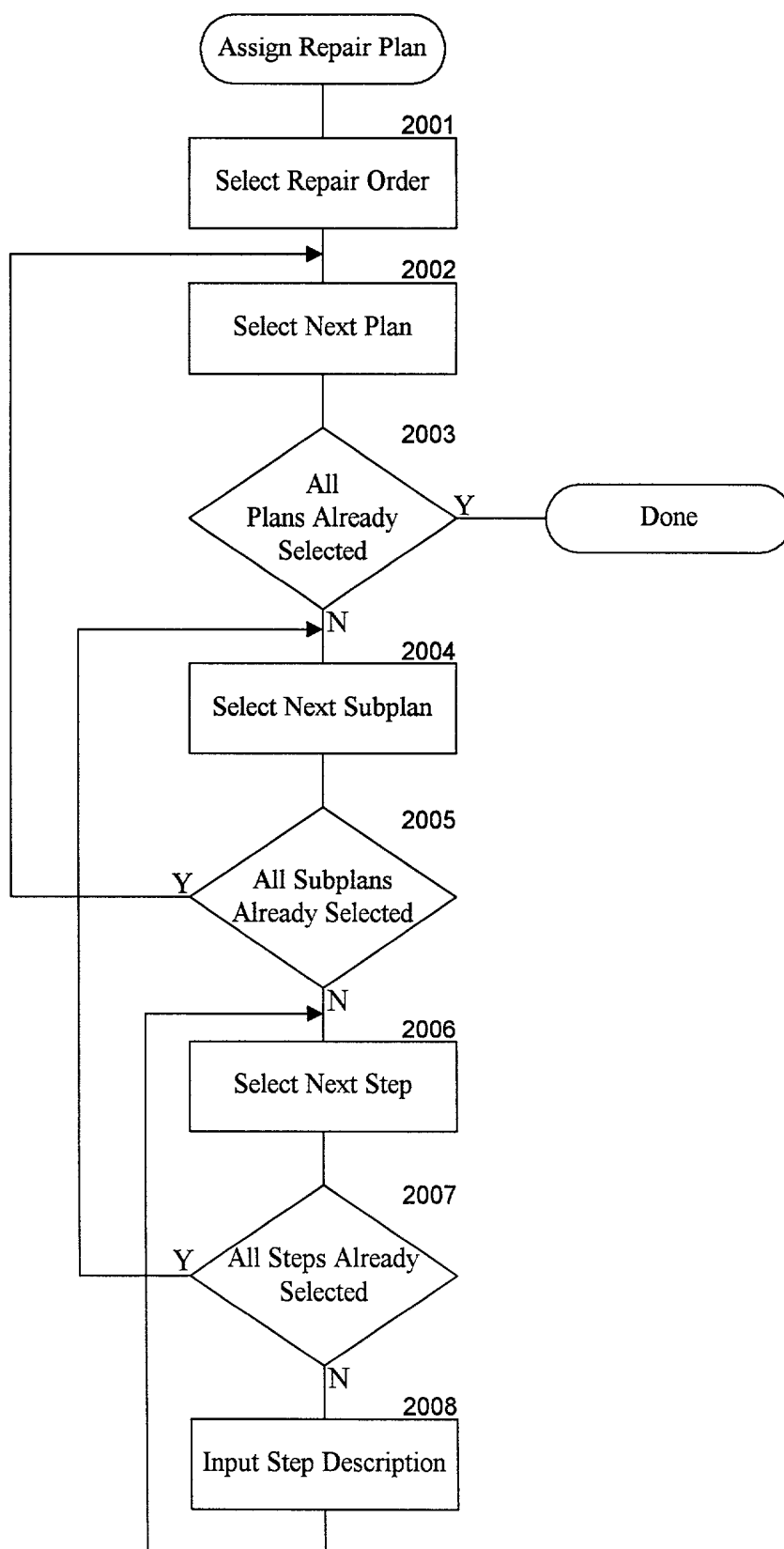


Fig. 20

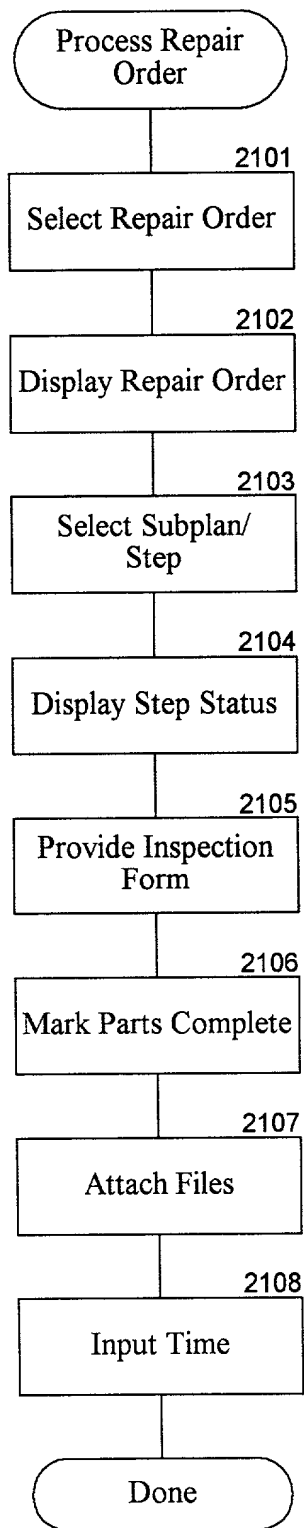


Fig. 21